

### INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference P021570WO		FOR FURTHER	FOR FURTHER ACTION  See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)				
International application No. PCT/GB 03/02640			International filing date 20.06.2003	e (day/mon	th/year)	Priority date (day/month/year) 13.07.2002	
Internation C25D7		nt Classification (IPC) o	r both national classification	and IPC		,	
Applicant DANA (		RATION et al.					
1. Th Au	nis intern uthority a	ational preliminary ex nd is transmitted to t	camination report has be the applicant according to	en prepai o Article 3	ed by this Inte 6.	rnational Preliminary Examining	
2. Th	is REPC	RT consists of a total	of 5 sheets, including	this cover	sheet.		
	been	amended and are th	panied by ANNEXES, i.e e basis for this report an on 607 of the Administra	d/or shee	ts containing re	on, claims and/or drawings which have ectifications made before this Authority he PCT).	
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3. Th		contains indications	relating to the following	nems.			
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V	$\boxtimes$	Lack of unity of inver Reasoned statement citations and explant		vith regard tatement	to novelty, inv	ventive step or industrial applicability;	
VI		Certain documents o	ited				
VII		Certain defects in the	e international applicatio	n			
VII		Certain observations	on the international app	olication		·	
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Date of su	bmission	of the demand		Date of	completion of thi	s report	
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## INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/GB 03/02640

I.	Basis	of the	report
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 With regard to the elements of the international application (Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17)):

Claims, Numbers  1-9 filed with telefax on 09.09.2004  Drawings, Sheets  1/8-8/8 as originally filed  2. With regard to the language, all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item.  These elements were available or furnished to this Authority in the following language: , which is:  the language of a translation furnished for the purposes of the international search (under Rule 23.1(b)).  the language of publication of the international application (under Rule 48.3(b)).  the language of a translation furnished for the purposes of international preliminary examination (under Rule 55.2 and/or 55.3).  3. With regard to any nucleotide and/or amino acid sequence disclosed in the international application, the international preliminary examination was carried out on the basis of the sequence listing:  contained in the international application in written form.  filed together with the international application in computer readable form.  furnished subsequently to this Authority in written form.  furnished subsequently to this Authority in computer readable form.  The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.  The statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished.  The attement that the information recorded in computer readable form is identical to the written sequence listing has been furnished.  The attement that the information recorded in computer readable form is identical to the written sequence listing has been furnished.		De	scription, Pages			
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#### INTERNATIONAL PRELIMINARY **EXAMINATION REPORT**

International application No.

PCT/GB 03/02640

5. 🗆	This report has been established as if (some of) the amendments had not been made, since they have
	been considered to go beyond the disclosure as filed (Rule 70.2(c)).

(Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report.)

6. Additional observations, if necessary:

V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N)

Yes: Claims

1-9

No: Claims

Inventive step (IS)

Yes: Claims

No:

Claims 1-9

Industrial applicability (IA)

Yes: Claims

1-9

No: Claims

2. Citations and explanations

see separate sheet

#### Re Item V

Reasoned statement under Rule 66.2(a)(ii) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

#### 0. Amendments:

The set of claims as originally filed have been replaced by a new set of claims wherein claims 1 and 6 now include the fact that the overlay is made of pure tin, as supported by the description page 4, lines 4 to 10. The amendments thus meet the requirements of Article 34 PCT.

#### 1. Disclosures:

- D1: WO 00 29647 A (STASCHKO KLAUS ;FEDERAL MOGUL WIESBADEN GMBH (DE); GRUENTHALER KAR) 25 May 2000 (2000-05-25)
- D2: DE 37 27 591 A (GLYCO METALL WERKE) 2 March 1989 (1989-03-02)
- D3: US-A-5 156 729 (MAHRUS DURAID ET AL) 20 October 1992 (1992-10-20)
- D4: EP-A-0 257 670 (AE PLC) 2 March 1988 (1988-03-02)
- D5: US-A-5 712 049 (MULLER KLAUS ET AL) 27 January 1998 (1998-01-27)
- D6: EP-A-0 379 948 (BLASBERG OBERFLAECHENTECH) 1 August 1990 (1990-08-01)
- D7: US-A-4 871 429 (NOBEL FRED I ET AL) 3 October 1989 (1989-10-03)
- 1.1. Documents D1 (see Abstract; p.4, last paragraph p.7, last paragraph; Claim 1), and D2 (c.2, l.22 c.3, l.33; examples 1,3) disclose a plain bearing first coated with nickel, cobalt, copper, silver or iron (= interlayer) and then with an overlay comprising tin, not made of pure tin. Arylpolyglycolether, alkylpolyglycolether Diethyleneglycoldimethylether or toluol, benzol or xylol is used as leveller.
- 1.2. Document D3 discloses a plain bearing having alternatively soft layers of Cu-Sn-Pb and hard layers of Cu or Cu-Sn, the overlay being Cu-Sn-Pb (Claims 1, 2, 4).
- 1.3. Document D4 discloses a plain bearing first coated with a nickel based interlayer and then with an overlay based on tin, but comprising cobalt (Abstract; c.5, I.5-51).

#### Those documents are not considered as relevant.

- 1.4. Document D5 discloses a plain bearing first coated with an interlayer comprising nickel, cobalt, copper, zinc, or iron and then with a pure tin overlay (c.4, I.37-47). The plain bearing is electroplated in a bath comprising tin ions, a wetting agent and a grain refinement agent, at a current density within the range of 1 to 3 A/dm² (c.3, I.31-41; claims 1, 9, 11).
- 1.5. Document **D6 discloses a tin plating bath comprising nonyl- phenolpolyglycolether as a wetting agent**. The electroplating take place at a current density of 0,2 to 10 A/dm² (c. 3 c. 4; examples 3, 4; claims 1, 2).

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1.6. Document **D7 discloses a tin plating bath comprising pyrocatechol as an antioxidant**. The electroplating take place at a current density of 0,2 to 10 A/dm² (c. 3, l. 28-59).

#### 2. Novelty:

- 2.1. Document D5 discloses a plain bearing from which the subject-matter of claim 1 differs in that the overlay contains an organic leveller in its overlay matrix. The subject-matter of claim 1 is considered as formally novel regarding D5 (Article 33(1) and (2) PCT).
- 2.4. Dependent claims 2 to 5, and 7 to 9 a fortiori also meet the requirements of the PCT with respect to novelty.

#### 3. Inventive step:

- 3.1. The nature of the wetting agent and the grain refiner in D5 is not further specified, and D5 is also silent whether these are dispersed with the matrix of the tin overlay which is formed, a wetting agent and a grain refiner.
- 3.2. In D6 and D7, cited as examples of disclosure of pure tin plating baths, **phenolpoly-glycolether** (D6) is used as a wetting agent, and **pyrocatechol** (D7) is used as an antioxidant (the use of pyrocatechol seems to have another effect than the use of phenolpolyglycolether!). Those additives are well known in the art and commonly used in tin plating baths (also as so-called brighteners).
- 3.3. The skilled person, aware of the uncomplete disclosure, looking for adequate additive(s) for tin plating baths, would inevitably look for "simple" tin plating baths and would immediately be directed to baths as disclosed in D6 or D7 or others, thus coming to the leveller(s) of D6, or D7, as claimed in claim 2.
- 3.4. As additional remark, it seems doubtfull whether the leveller used in the present application, which seems to be commonly used in tin plating baths, would bring any further improvements to the plain bearing of D5.
- 3.5. As a consequence, no inventive step can be aknow29 October 2004ledged for the subject-matter of claim 1, and consequently neither for the subject-matter of claims 2 to 9, according to Article 33(1) and (3) PCT.

#### 4. Clarity:

### (Certain observations on the international application)

- 4.1. Claim 3 is not clear under Article 6 PCT, because it is written in terms of a result to be achieved, or better said in terms of an intrinsic property of the claimed bearing.
- 4.2. The relevant state of the art (D5) should have been mentioned in the description, according to the requirements of Rule-5.1(a)(ii) PCT.